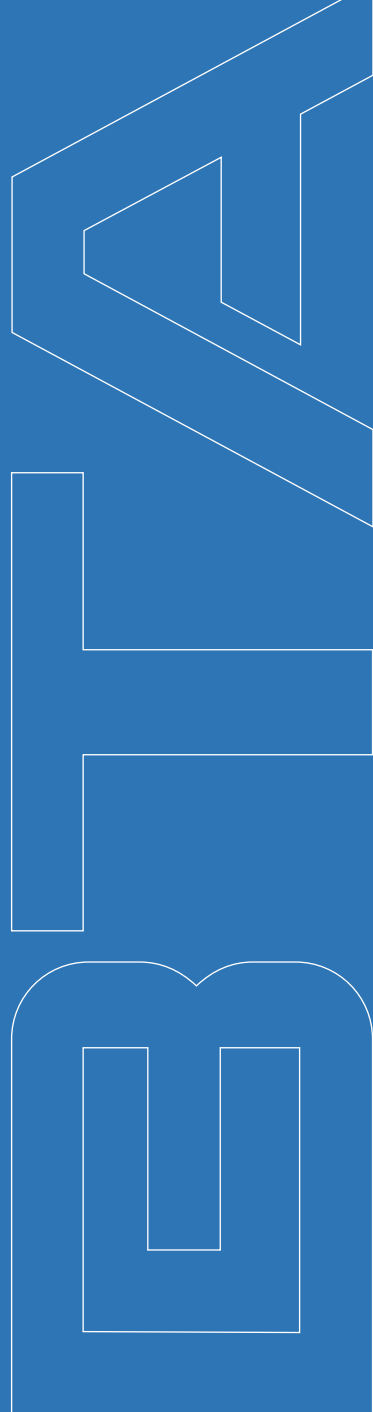


ВТА



опросный лист

KANGHENG SPECIAL TOOL CUSTOMIZATION-STEP STRAIGHT FLUTE DRILL

Customer name: Fax: Tel: E-mail:	Sales Manager: Technical support: Ming Li Phone: +86 18663610896/Wechat 13780897598 If you have any questions, please communicate with above staff in time.																													
Processed hole information and workpiece material Processed hole shape: ☐ ☐ Small hole size = mm Small hole tolerance = Large hole size = mm Large hole tolerance = Processed hole depth = mm Straight flute drills are widely used in cutting short chip materials, from cast iron, ordinary aluminum alloys to high silicon aluminum alloys. Processed material grade ☐ Gray cast iron ☐ Ductile cast iron ☐ Aluminum alloy Tensile strength = N/mm² ☐ Silicon aluminum alloy Si<10% ☐ Silicon aluminum alloy Si≥10% Hardness = Unit: (HRC, HB, etc.) Tool information d1= Tol: 1= 2= d3= Tol: d2= l1= l2= l3= l4= <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2">cooling conditions</th> </tr> <tr> <td style="width: 30%;">Internal</td> <td> </td> </tr> <tr> <td>External</td> <td> </td> </tr> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2">Coating</th> </tr> <tr> <td style="width: 30%;">YES</td> <td> </td> </tr> <tr> <td>NO</td> <td> </td> </tr> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td rowspan="6" style="writing-mode: vertical-rl; text-align: center; font-weight: bold;">DIN6535</td> <td colspan="2">Shank form</td> </tr> <tr> <td>☐</td> <td> Form HA</td> </tr> <tr> <td>☐</td> <td> Form HB</td> </tr> <tr> <td>☐</td> <td> Form HE</td> </tr> <tr> <td>☐</td> <td>Ordinary straight shank</td> </tr> <tr> <td>☐</td> <td>Flat-tail shank DIN 1809</td> </tr> <tr> <td>☐</td> <td>Morse taper shank MT </td> </tr> <tr> <td colspan="2">Special</td> </tr> </table>		cooling conditions		Internal		External		Coating		YES		NO		DIN6535	Shank form		☐	Form HA	☐	Form HB	☐	Form HE	☐	Ordinary straight shank	☐	Flat-tail shank DIN 1809	☐	Morse taper shank MT	Special	
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